

Date: Tuesday, 28/10/2008 1:45:45 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : CABIN DOOR ROLLER KIT, LH  
 Job Number : 43005  
 Estimate Number : 10276  
 P.O. Number :  
 This Issue : 28/10/2008 S.O. No. :  
 Prsht Rev. : NC Part Number : D412698011  
 First Issue : / / Type : MACHINED PARTS Drawing Number : IIN D412-698 REV E  
 Previous Run : 42195 Drawing Revision : E  
 Material :  
 Due Date : 04/11/2008 Qty: 1 Um: Each  
 Written By : W  
 Checked & Approved By : W  
 Comment : Est Rev:C 04.02.26 Change Qty of D3121-141 & remove  
 D3121-145 from Step 1,3 KJ/DS  
 Est Rev:D 08-01-28 change to rev D ECN 1104 DD

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



JLD 08.10.30



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-698-011 CHG003

Sov 10/31

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D3121141 Bracket Assembly



Comment: Qty.: 3.0000 Each(s)/Unit Total : 3.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

3 D3121-141 Bracket Assembly

40250

40343

SS 08/10/31

4.0 D3121143 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D3121-143 Bracket Assembly

29725

40343

SS 08/10/31

5.0 D3137043 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch














29725

39449

SS 08/10/31

Date: Tuesday, 28/10/2008 1:45:45 PM  
User: Linda Lacelle

## Process Sheet

4	Customer: CU-DAR001 Dart Helicopters Services	Drawing Name: CABIN DOOR ROLLER KIT, LH
Job Number: 43005		Part Number: D412698011
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
1	D3137-043	Bracket Assembly
6.0	D3183043	Bracket Assembly
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3183-043 Bracket Assembly <u>40122</u> <u>B39862</u> <u>SS 08/10/31</u>		
7.0	D31991	Bracket
 		
Comment: Qty.: 9.0000 Each(s)/Unit Total : 9.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 9 D3199-1 Bracket <u>40125</u> <u>40252</u> <u>SS 08/10/31</u>		
8.0	D32021	Cover
 		
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Packing Kit Qty Part Number Description Batch 1 D3202-1 Cover <u>40347</u> <u>40853</u> <u>SS 08/10/31</u>		
9.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
  <u>SS 08/10/31</u>		
10.0	PACKAGING 1	PACKAGING RESOURCE #1
  Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-698-011 Location: <u>62</u> <u>Rev A</u> <u>SS 08/10/31</u> <u>SS</u>		
11.0	QC21	FINAL INSPECTION/W/O RELEASE
  <u>08/11/03</u> Comment: FINAL INSPECTION/W/O RELEASE <u>MF 08-10-31</u>		
Job Completion 